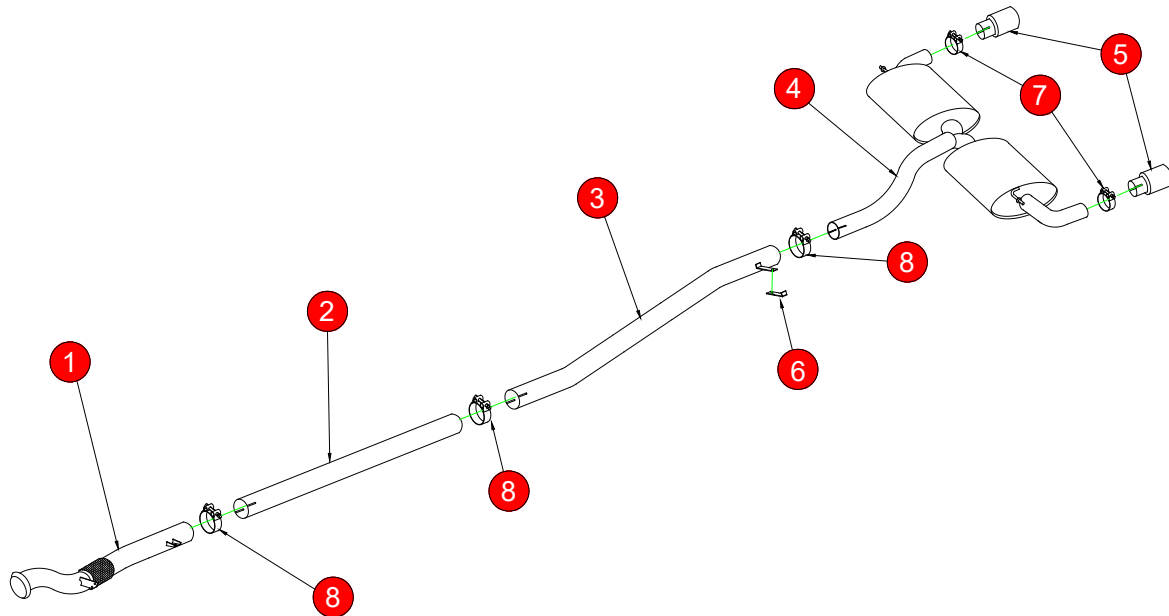


CAR	MINI Countryman R60 Cooper S	PART NO.	SMN007
YEAR	2010-On	FIT KITS	090FK
NOTES	Will also fit cars with Cooper works body kit. Use O.E clamp to fix Scorpion front pipe to O.E.	FEATURES	Pipe diameter:- 63.5mm/2.5"



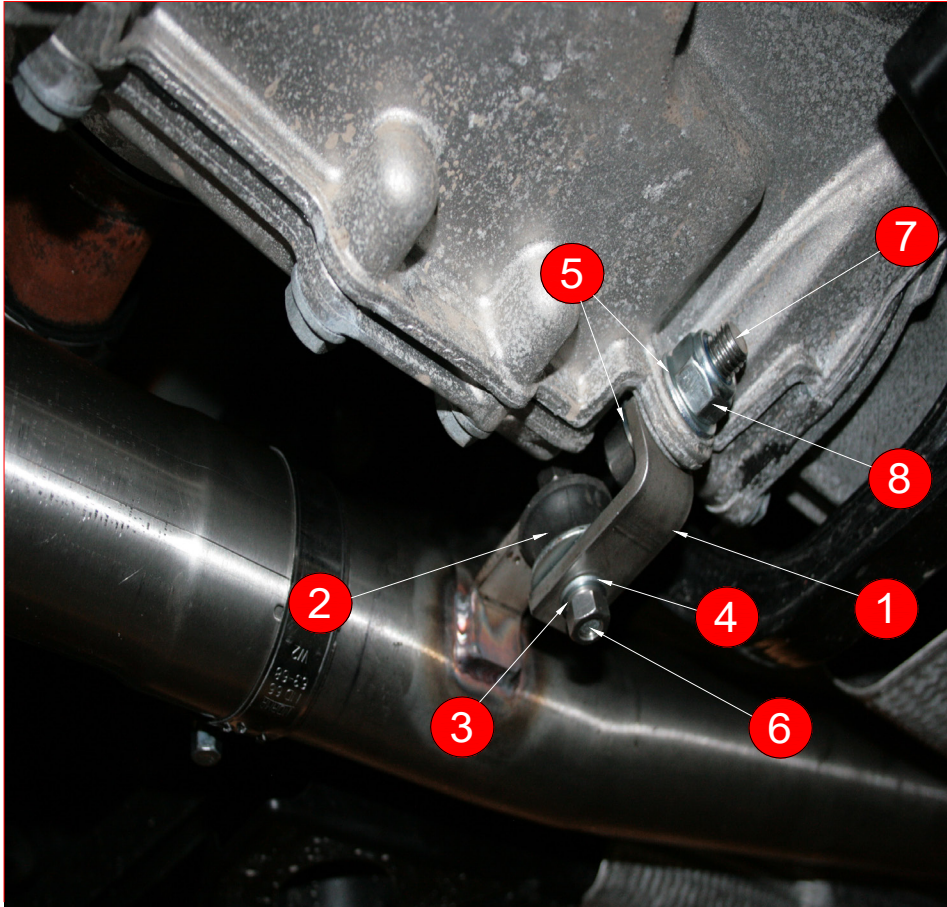
NO.	PART NO.	DESCRIPTION	QTY
1	560BM	Front Pipe	1
2	561BM	Primary Link Pipe	1
3	562BM	Secondary Link Pipe	1
4	573BM	Rear Silencer	1
5	566BM	90mm Imola Tailpipe	2
6	567BM	Mounting Bracket (see page 2 for fitting)	1
Fit Kit			
7	Z016.10004	55-59mm Calmps	2
8	Z016.10064	65mm H/D Clamp	3
	Z016.10035	Bobbin	1
	Z017.10064	M8 Spring Washer (Use one each side of the bobbin, this gose on after item 4)	2
	Z017.10831	M8 Washer (Use one each side of the bobbin, this gose on before item 3)	2
	Z017.11209	M12 Washer	2
	Z017.10121	5/16" Nut	2
	Z017.10160	M12 x 40mm Bolt (Push the bolt thru from exhaust side, from left to right)	1
	Z017.10183	M12 Nyloc Nut	1

E-MARK	N/A
DATE	30/01/20
AUTHORISED	D.Marshall

Fitting instructions overleaf

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.

CAR	Mini cooper Countryman R60 Cooper S All4	PART NO.	SMN007
YEAR	2010-	FIT KITS	090 FK
NOTES	Will also fit cars with the Cooper works body kit. Use O.E clamp to fix Scorpion front pipe to O.E.	FEATURES	Pipe diameter:- 63.5mm/2.5"



NO.	PART NO.	DESCRIPTION	QTY
Fit Kit			
1	567BM	Mounting Bracket	1
Following items to be used from Fitting Kit 090FK			
2	Z016.10035	Bobbin	1
3	Z017.10064	M8 Spring Washer (Use one each side of the bobbin, this goes on after item 4)	2
4	Z017.10831	M8 Washer (Use one each side of the bobbin, this goes on before item 3)	2
5	Z017.11209	M12 Washer	2
6	Z017.10121	5/16" Nut	2
7	Z017.10160	M12 x 40mm Bolt (Push the bolt thru from exhaust side, from left to right)	1
8	Z017.10183	M12 Nyloc Nut	1

E-MARK	N/A
DATE	24/10/11
ISSUE	01
AUTHORISED	T.ROWLEY

Assemble supplied rubber mounting and fixings to differential mounting point as shown in the photograph above.

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.

Checked By _____