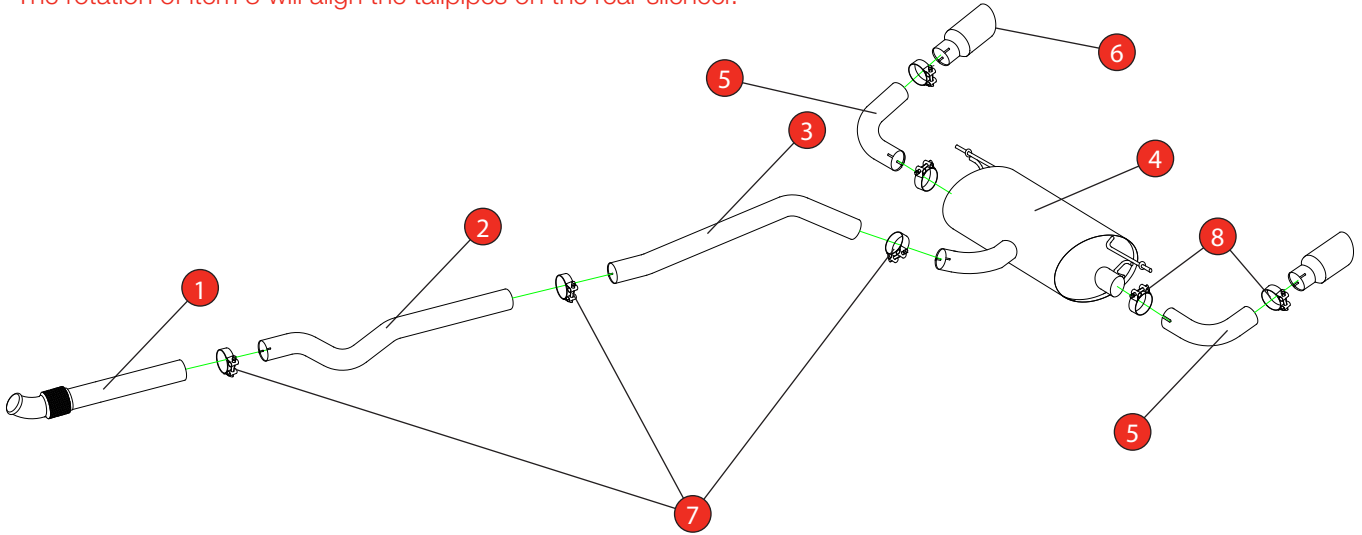


Car	BMW M135i 3.0L (F20/F21)	Part No.	SBM066
Year	2012-2016	Fit Kits	252FK
Notes	Use original 'V' clamp to mount system to downpipe.	Features	Pipe Diameter:- 3"/76mm

Estimated Fitting Time: 60 Minutes

The rotation of item 3 will align the tailpipes on the rear silencer.



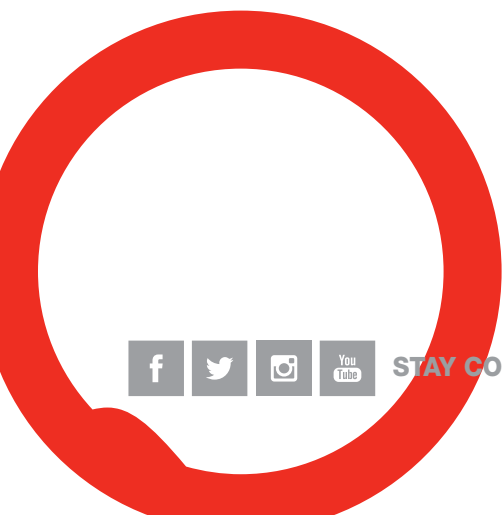
After the O.E valve is removed use a cable tie to fasten the electronic valve cable out of sight.

NO.	PART NO.	DESCRIPTION	QTY
1	687BM	Front Flex Pipe	1
2	688BM	Front Pipe	1
3	689BM	Link Pipe	1
4	690BM	Rear Silencer	1
5	691BM	Trim Connecting Pipe	2
6	Z023.10156	Polished Daytona Trim	2
Fit Kit			
7	Z016.10062	79.2mm H/D Clamp	3
8	Z016.10064	65.9mm H/D Clamp	4
9	Z017.12732	Cable Tie	1

DATE	21/08/2023
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AUTHORISED	S Shipley

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK COR-

After initial run the system may grow causing the tailpipes to come out of line. Allow the system to cool before adjusting.



STAY CONNECTED TO RED POWER.