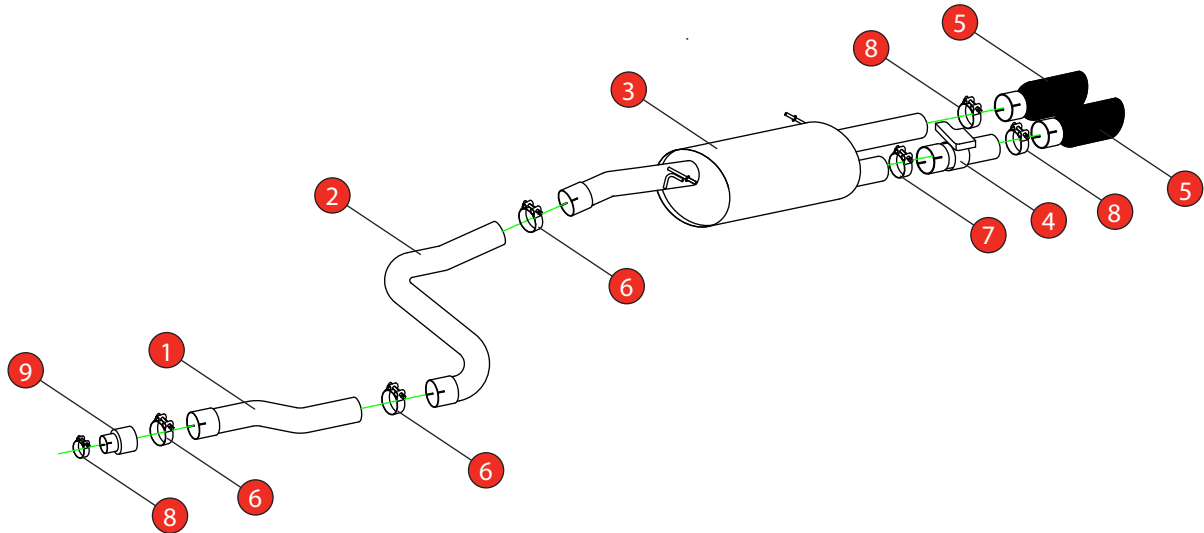


Car	Ford Puma ST	Part No.	SFDS092CF
Year	2020-Current	Fit Kits	374FK
Notes	Where not supplied use original fittings. The original exhaust requires cutting.	Features	Pipe Diameter:- 70mm

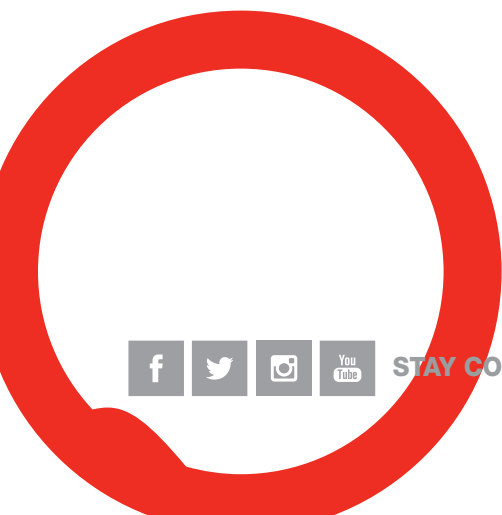
Estimated Fitting Time: 60 Minutes



NO.	PART NO.	DESCRIPTION	QTY
1	1291FD	Centre Section	1
2	1292FD	Link Pipe	1
3	1314FD	Rear Silencer	1
4	1299FD	Valved Trim Connecting Pipe	1
5	Z023.10158	Carbon Fibre Ascari Trim	2
Fit Kit			
6	Z016.10063	72mm H/D Clamp	3
7	Z016.10070	66mm H/D Clamp	1
8	Z016.10064	63-68mm Clamp	3
9	AD03	Adaptor	1
10	Z017.12783	Valve Spring	1
11	Z024.11135	Valve Actuator	1

E-MARK	N/A
DATE	28/07/21
ISSUE	00
AUTHORISED	M.Ydlibi

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.



STAY CONNECTED TO RED POWER.

Car	Ford Puma ST	Part No.	SFDS092CF
Year	2020-Current	Fit Kits	374FK
Notes	Where not supplied use original fittings. The original exhaust requires cutting.	Features	Pipe Diameter:- 70mm

Estimated Fitting Time: 60 Minutes



Before removing the original system disconnect the exhaust valve.

To remove the original exhaust the system requires cutting in two places.

A) To remove the rear silencer you need to cut 100mm back from the centre of the bend going over the rear axel. (In the centre of the straight length of pipe).



B) To remove the rest of the original GPF back system cut 80mm from the centre mounting bracket. De-bur this edge as the Scorpion adaptor will fit over it.



C) On the scorpion product fit the fixing bow into the valve and use the actuator supplied to secure the bow in place.

D) Use the M6 bolts and washers to fasten the actuator to the valve ensuring the two straights on the fixing bow fit between the grooves on both of the posts.

