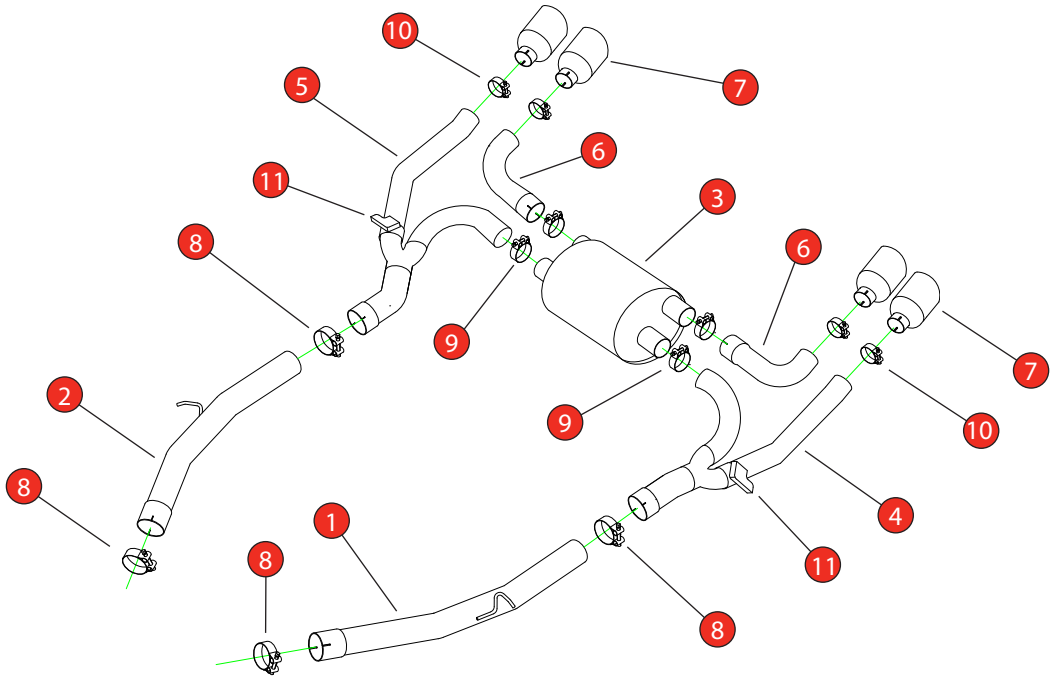
Car	BMW X3 M LCI including Competition BMW X4 M, X4 M LCI including Competition	**Part No.**	SBM107CF
Year	2022-2025	**Fit Kits**	399FK
Notes	Where not supplied use original fittings. Original system requires cutting.	**Features**	Pipe Diameter:- 70mm

Estimated Fitting Time: 2 Hours



NO.	PART NO.	DESCRIPTION	QTY
1	960BM	L/H Link Pipe	1
2	961BM	R/H Link Pipe	1
3	845BM	Rear Silencer	1
4	846BM	L/H Trim Pipe	1
5	847BM	R/H Trim Pipe	1
6	848BM	Inner Trim Pipe	2
7	Z023.10162	Ø114mm Carbon Fibre Daytona Trim	4
Fit Kit			
8	Z016.10063	72mm H/D Clamp	4
9	Z016.10070	66mm H/D Clamp	4
10	Z016.10064	63-68mm Clmap	4
11	Z017.12783	Valve Fixing Bow	2

DATE	13/01/2026
ISSUE	02
AUTHORISED	G O'Shea

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.

Car	BMW X3 M LCI including Competition BMW X4 M, X4 M LCI including Competition	**Part No.**	SBM107CF
Year	2022-2025	**Fit Kits**	399FK
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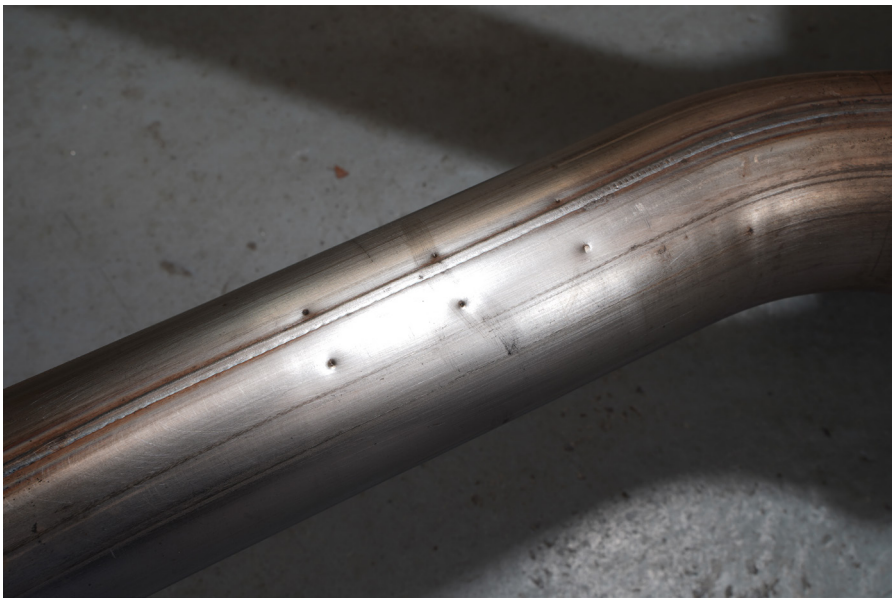

We recomend removing the original exhaust from the car before cutting.

Locate the sets of indents on both sides of the original system.

Cut the system through the middle pair of indents. Once cut de-bur the edges and re-fit the front to the car

Car	BMW X3 M LCI including Competition BMW X4 M, X4 M LCI including Competition	**Part No.**	SBM107CF
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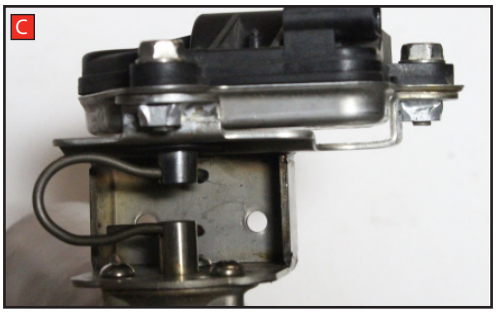

A) Remove the electronic actuator from the original exhaust.

B) On the scorpion product fit the fixing bow (item 13) into the valve and use the actuator to secure the bow in place.

C) Use the original bolts to fasten the actuator to the valve ensuring the two straights on the fixing bow fit between the grooves on both of the posts.